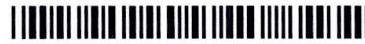




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA6A-6
Job Sheet 195137



Part No: SWA6A-6

Job Qty: 1 pcs

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/19

Job Tracking No: RA546

Due Date: 5/22/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG SWA6A Rev. E IPP Rev. A 18.05.24 new issue DP Verify DD/IPP Rev.B 19.02.27 drawing revision DP Verify DD

Ship Via:

Bill of Materials



Container No: S181966



Part: SWA6A-6

Job No: 195137

Serial No/Batch: 03-2153-02

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/16/19

Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
100	Rework - 1 - Startup Returns	1 pcs	5/22/19	5/22/19	0.00 0.00	QC 6 - 40 - S	DAS
						QC 6 - 61 - S	61
						QC 6 - 68 - S	9-80
						QC 6 - 9 - S	A.P
110	External Load - 2 - B4B	1 pcs	5/22/19	5/22/19	0.00 0.00	External Load - 1 - B4B	
130	Packaging 3-1 - Stock - B4B	1 pcs	5/22/19	5/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	68-6
						Packaging 3 - 8 - B4B	QC
						Packaging 3 - 9 - B4B	9-80
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	5/22/19	5/22/19	0.00 0.00	DC - 1 - B4B	DAS
						DC - 2 - B4B	21
140	QC 21 - FG	1 pcs	5/22/19	5/22/19	0.00 0.00	QC 21 - FG - 21	9-80
						QC 21 - FG - 70	
						QC 21 - SA - 53	DAS
							21
							9-80
Part Op 110 - Load test as per drawing. Descriptions: 130 - (Identify as per dwg & Stock Location: _____) Bag and tag 135 - (Document Control) Photocopy blue file OM & OOPM-SWA6A Rev G 140 - (QC21- Final Inspection - Work Order Release)							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
SWA6A-6P	Electric Swivel 6,000 lb Safe Work Load (2,721 kg) zero value	1 pcs (1 ea)	100-Rework - 1 - Startup Returns				
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Rework - 1 - Startup Returns	SWA6A-6P	1	0	0			
Part Specifications							
Specifications could not be found.							

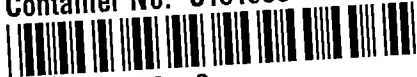
	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	SWA6A-6 Job Sheet 195137 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: SWA6A-6 Job Qty: 1 pcs Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 kg) 		
Part Weight: 0 lbs Job Created: 5/14/19 Due Date: 5/22/19 Type: Return	Status: New Job Tracking No: RA546 Created By: Jennifer Renwick Description:	Priority: Medium
Note: DWG SWA6A Rev. E IPP Rev. A 18.05.24 new issue DP Verify DD/IPP Rev.B 19.02.27 drawing revision DP Verify DD Ship Via:		
Bill of Materials		

Return to stock

* Please make sure to add orig. SN after
startup container. 03-2153-02.



Container No: S181966



Part: SWA6A-6

Job No: 195137

Serial No/Batch: 03-2153-02

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/16/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Packaging 3-1 - Stock - B4B	1 pcs	5/22/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	1 pcs	5/22/19		0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
140	QC 21 - FG	1 pcs	5/22/19		0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		
							QC 21 - SA - 53		
400	Rework - 1 - Startup Returns	1 pcs	5/22/19		0.00	0.00	QC 6 - 40 - S		DAS
							QC 6 - 61 - S		61
							QC 6 - 68 - S		9-89
							QC 6 - 9 - S		
Part Op 130 - (Identify as per dwg & Stock Location: _____) Bag and tag Descriptions: 135 - (Document Control) Photocopy blue file OM & OOPM-SWA6A Rev G 140 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
SWA6A-6P	Electric Swivel 6,000 lb Safe Work Load (2,721 kg) zero value	1 pcs (1 ea)	400-Rework - 1 - Startup Returns	157052 5175052					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
400-Rework - 1 - Startup Returns	SWA6A-6P	1	1	1					
Allocated Container Detail									
Qty	Container No	Location	Init						
1	S157052	conditional release							

S181966

Part Specifications
Specifications could not be found.

Plex 5/14/19 3:02 PM Dart.Renwick.Jennifer

Work Order

195137

Customer

RA 546

Number of Wires

6

Date

2019-6-12

Serial Number

03-2153-02

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- Pass
1	6,000	Check all wires for grounding against swivel body.	- Pass
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By:

Meckel L. Londe

Technician

Signature:

Sylvia Boucher
QC 5 Small FAB / QA**Submit**